

| WORKSTATION NAME | MAKE | CLAMP (U.S. TONS) | SHOT (OZ GPS) (1.04) | shot volume (cc) | Automation |
|-------------------------|-------------|--------------------------|-----------------------------|-------------------------|-------------------|
| AUDI | ENGEL | 300 | 25.0 | 681.5 | 3-axis robot |
| BMW | ENGEL | 250 | 13.7 | 373.5 | 3-axis robot |
| TESLA | ENGEL | 60 | 2.7 | 73.6 | picker |
| CAMARO | ENGEL | 250 | 15.4 | 419.8 | 3-axis robot |
| DATSUN | ENGEL | 165 | 12.7 | 346.2 | 5-axis robot |
| KARMA | ARBURG | 88 | 3.4 | 93.2 | picker |
| MALIBU | ARBURG | 110 | 4.7 | 128.1 | 5-axis robot |
| FIAT | ENGEL | 150 | 10.3 | 280.8 | picker |
| DESOTO | ENGEL | 500 | 38.7 | 1054.9 | 3-axis robot |
| LEAF | ARBURG | 38 | 0.7 | 19.4 | picker |
| VOLT | ARBURG | 66 | 1.9 | 51.8 | 5-axis robot |
| CHALLENGER | ENGEL | 250 | 13.7 | 373.5 | 5-axis robot |
| FERRARI | ENGEL | 60 | 2.2 | 60.0 | none |
| MASERATI | ENGEL | 90 | 5.0 | 135.5 | picker |
| JETTA | ENGEL | 60 | 1.7 | 46.3 | picker |
| PACKARD | ENGEL | 85 | 5.7 | 154.0 | picker |
| PORSCHE | ENGEL | 35 | 1.6 | 43.6 | none |
| GMC | ENGEL | 60 | 1.7 | 46.3 | picker |
| STUDEBAKER | ENGEL | 60 | 2.2 | 60.0 | 5-axis robot |
| T-BIRD | ENGEL | 60 | 2.2 | 60.0 | picker |
| TRIUMPH | ENGEL | 60 | 4.4 | 119.9 | picker |